



Product Information Sheet

May be used to comply with OSHA's Hazard Communication Standard 29 CFR 1910.1200.

This standard must be consulted for specific requirements.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name: Lithium-ion Batteries - Rechargeable

Drawing Number:

58-97-0500

Issue Date:

January 2018

Supersedes Date:

April 2016

Milwaukee Electric Tool Corporation

13135 West Lisbon Road

Brookfield, Wisconsin USA 53005-2550

www.milwaukeetool.com

Company Phone Number:

262-781-3600 or

1-800-729-3878

Emergency Contact Number:

1-800-424-9300

Chemtrec: United States only

For International: +1-703-741-5970

SECTION 2: HAZARDS IDENTIFICATION

Health	Environmental	Physical
Eye Irritation: No classified hazards	Acute Toxicity: No classified hazards	Flammable liquid: No classified hazards
Skin Irritation: No classified hazards	Chronic Toxicity: No classified hazards	
Acute Toxicity, Oral: No classified hazards		
Acute Toxicity, Inhalation: No classified hazards		

GHS Label

No applicable labeling

Hazard Statements	Precautionary Statements
No exposure during routine handling of product	

CLASSIFIED HAZARDS

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200. This SDS contains valuable information for the safe handling and proper use of this product. Save this SDS for future reference.

OTHER HAZARDS

Flammable:

Organic components will burn if cell is incinerated. Combustion of cell contents may cause evolution of Hydrogen Fluoride.

Potential Health Effects:

Fluoride interferes with nerve impulse conduction causing severe pain or absence of sensations

WARNING:

No exposure during routine handling of product. Hydrofluoric Acid exposure during firefighting: This information is given for the use of professional fire fighters responding to a warehouse fire where fire from other materials may incinerate batteries. This section is provided solely in case of exposure, during firefighting, to the combustion by-products.

SECTION 3: COMPOSITION /INFORMATION OF INGREDIENTS

Chemical Name	CAS #	Concentration
Aluminum Foil	7429-90-5	0.1 - 10
Biphenyl (BP)	92-52-4	0.1 - 0.3
Copper Foil	7440-50-8	0.1 - 10
Linear & Cyclic Carbonate solvents	N/A	0 - 17
Graphite Powder/Carbon	7440-44-0	10 - 30
Metal Oxide or other Electrolyte (proprietary)	Confidential	10 - 50
Lithium Hexafluorophosphate (LiPF ₆)	21324-40-3	0 - 5
Polyvinylidene Flouride (PVDF)	24937-79-9	0.1 - 5
Styrene Butadiene Rubber (SBR)	N/A	<5
Aluminum, Steel, Nickel and other inert materials	N/A	Remainder

SECTION 4: FIRST AID MEASURES

No exposure during routine handling of product. Risk of exposure occurs only if the battery is mechanically or electrically abused.

No effect under routine handling and use to eyes, skin or if inhaled. Ingestion is not likely, given the physical size and state of the cell. If swallowed, seek medical attention immediately.

If exposure to internal materials within cell due to damaged outer casing the following actions are recommended:

EYE CONTACT:

Flush with water for 15 minutes without rubbing and immediately seek medical attention.

SKIN CONTACT:

Wash area immediately with soap and water. If irritation continues see medical attention.

INHALATION:

Leave area immediately and move to fresh air and seek medical attention.

INGESTION:

If swallowed, contact POISON CONTROL CENTER immediately.

SECTION 5: FIRE FIGHTING MEASURES

NFPA 704 Hazard Class



HMIS



0 (Minimal)
1 (Slight)
2 (Moderate)
3 (Serious)
4 (Severe)

SUITABLE EXTINGUISHING MEDIA:

Water spray, carbon dioxide, dry chemical powder or appropriate foam. Use agent appropriate for surrounding materials.

UNSUITABLE EXTINGUISHING MEDIA:

None.

PRODUCTS OF COMBUSTION:

Organic components will burn if incinerated. Combustion of cell contents may cause evolution of Hydrogen Fluoride. In case of fire in an adjacent area, use water, CO₂, or dry chemical extinguishers if cells are packed in their original containers since the fuel of the fire is basically paper products.

PROTECTION OF FIREFIGHTERS:

Hydrofluoric Acid exposure during firefighting: This information is given for the use of professional fire fighters responding to a warehouse fire where fire from other materials may incinerate batteries. This section is provided solely in case of exposure, during firefighting, to the combustion by-products.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:

Use standard industrial clothing in normal use. If handling large containers of cells wear steel-toed footwear.

ENVIRONMENTAL PRECAUTIONS:

No special precautions necessary.

METHODS FOR CONTAINMENT:

Transport container outdoors. Hold burned cells and fire cleanup solids for disposal as potential hazardous waste. Unburned cells are not hazardous waste. A fire with over 100 kg of cells burnt will likely require reporting to environmental officials. Always consult and obey all international, federal and local environmental laws.

METHODS FOR CLEAN-UP:

No data available

OTHER INFORMATION:

No data available

SECTION 7: HANDLING AND STORAGE

HANDLING:

Use only approved charging equipment. Do not disassemble battery or battery pack. Do not puncture, crush or dispose of in fire.

STORAGE:

Store in a cool, dry place away from sparks and flame. Keep below 125°C. Keep above -60°C. Charge between 0°C and 45°C.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical Name	OSHA PEL	ACGIH TLV	California Prop 65 Reg. Y/N	IARC/NTP Y/N
Aluminum Foil	TWA 5mg/m ³ *	TWA 5mg/m ³ *	N	N
Biphenyl (BP)	NA	NA	N	N
Copper Foil	NA	NA	N	N
Linear & Cyclic Carbonate solvents	NA	NA	N	N
Graphite Powder/Carbon	NA	NA	N	N
Metal Oxide or other Electrolyte (proprietary)	NA	NA	N	N
Lithium Hexafluorophosphate (LiPF ₆)	NA	NA	N	N

Polyvinylidene Flouride (PVDF)	NA	NA	N	N
Styrene Butadiene Rubber (SBR)	NA	NA	N	N
Aluminum, Steel, Nickel and other inert materials	NA	NA	N	N

EYE PROTECTION:

Not necessary under conditions of normal use

SKIN PROTECTION:

Not necessary under conditions of normal use

RESPIRATORY PROTECTION:

Not necessary under conditions of normal use

ENGINEERING CONTROLS:

Not necessary under conditions of normal use

GENERAL HYGIENE CONSIDERATIONS:

Not necessary under conditions of normal use

EXPOSURE GUIDELINES:

Not necessary under conditions of normal use

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Data represent typical values and are not intended to be specifications. NA=Not Applicable; ND=Not Determined

Physical state: Solid	Viscosity: NA
Colour: NA	Upper Explosive Limits (vol % in air): NA
Odor: Odorless	Lower Explosive Limits (vol % in air): NA
Odor Threshold: NA	Vapor pressure: NA
pH: NA	Vapor density: NA
Melting/Freezing Point: NA	Relative density: NA
VOC Content: NA	Solubility: NA
Boiling Point: NA	Partition Coefficient: NA
Flash Point: NA	Auto-ignition Temperature: NA
Evaporation Rate: NA	Decomposition Temperature: NA
Specific Gravity: NA	Flammability (solid, gas): Organic components will burn if cell is incinerated

SECTION 10: STABILITY AND REACTIVITY

INCOMPATIBLE MATERIALS:

Water, heat and strong acids.

DECOMPOSITION PRODUCTS MAY INCLUDE:

Hydrogen Fluoride, Phosphorus Oxides, Carbon Monoxide, Carbon Dioxide, Lithium Hydroxide, Manganese Oxides, Aluminum Oxide, possible fluoro-compounds, Carbon soot.

CONDITIONS TO AVOID:

Do not crush, puncture, incinerate, immerse in water or heat over 212°F (100°C). Steel casing slowly dissolves in strong mineral acids.

POLYMERIZATION:

Hazardous polymerization will not occur. Spontaneous decomposition will not occur at normal temperature.

CHEMICAL STABILITY:

This product is stable.

REACTIVITY:

Hazardous polymerization will not occur. Spontaneous decomposition will not occur at normal temperature.

SECTION 11: TOXICOLOGY INFORMATION

LIKELY ROUTES OF EXPOSURE: Inhalation, Eye and Skin contact

Eye contact, skin contact, skin absorption, inhalation only if burned. Hydrofluoric acid is extremely corrosive. Contact with hydrogen fluoride fumes is to be avoided. Permissible exposure limit is 3ppm. In case of contact with hydrogen fluoride fumes, immediately leave the area and seek first aid **and** emergency medical attention. Symptoms may have delayed onset. Fluoride ions penetrate skin readily causing destruction of deep tissue layers even bone. Fluoride interferes with nerve impulse conduction causing severe pain or absence of sensations. Immediately flush eyes or skin with water for at least 20 minutes to neutralize the acidity and remove some fluoride. Remove and destroy all contaminated clothing and permeable personal possessions. Before re-use, impermeable possessions should be soaked in benzalkonium chloride after washing. Following flushing of the affected areas, an iced aqueous solution of benzalkonium chloride or 2.5% calcium gluconate gel should be applied to react with the fluoride ion. Compresses and wraps may be used for areas where immersion is not practical. Medicated dressing should be changed every 2 minutes. Exposure to hydrofluoric acid fumes sufficient to cause pain requires immediate hospitalization for monitoring for pulmonary edema.

ACUTE SYMPTOMS AND EFFECTS:

Inhalation:	No further toxicological data known
Eye contact:	No further toxicological data known
Skin contact:	No further toxicological data known
Ingestion:	No further toxicological data known

OTHER:

No further data known.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION:

None in routine handling of product.

TOXICITY:

No data available

PERSISTENCE AND DEGRADABILITY (BIOPERSISTENCY & BIODEGRADABILITY):

None in routine handling of product.

POTENTIAL OF BIOACCUMULATION:

None in routine handling of product.

MOBILITY IN SOIL:

None in routine handling of product.

OTHER ADVERSE EFFECTS:

No data available

SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL:

Dispose in accordance with appropriate regulations. Always consult and obey all international, federal, provincial/state and local hazardous waste disposal laws. Some jurisdictions require recycling of this spent product. Battery recycling is encouraged. Lithium ion batteries are safe for disposal in the normal municipal waste stream since they are not defined by the federal government as hazardous waste. However, Lithium ion batteries are recyclable.

This product does not contain mercury, cadmium or Lithium (metal).

DO NOT INCINERATE or subject battery cells to temperatures in excess of 212°F (100°C).

SECTION 14: TRANSPORTATION INFORMATION

U.S. DOT HAZARDOUS MATERIAL REGULATIONS (RE: GROUND TRANSPORT)

Proper Shipping Description:

UN3480 Lithium-ion batteries; UN3481 Lithium-ion batteries packed with or contained in equipment; Class 9.

Milwaukee Lithium-ion batteries are to be shipped in compliance with relevant requirements of HMR “49 CFR173.185”.

CANADA TRANSPORT DANGEROUS GOODS (RE: GROUND TRANSPORT)

Proper Shipping Description:

UN3480 Lithium-ion batteries; UN3481 Lithium-ion batteries packed with or contained in equipment; Class 9.

Milwaukee Lithium-ion batteries are to be shipped in compliance with relevant requirements of TDG “Part 2” (Section 2.43), or TDG “Schedule 2” (Special Provision 34), as applicable.

INTERNATIONAL DANGEROUS GOODS REGULATIONS (RE: AIR, SEA, GROUND TRANSPORT)

Proper Shipping Description:

UN3480 Lithium-ion batteries; UN3481 Lithium-ion batteries packed with or contained in equipment; Class 9.

Milwaukee Lithium-ion batteries are to be shipped in compliance with relevant requirements of the following DG Regulations:

- ICAO Technical Instructions or IATA Dangerous Goods Regulations (59th Edition): Packing Instructions 965; 966; 967 (Section I, or Section II, as applicable).
- IMDG Code: Packing Instruction P903, or Special Provision 188, as applicable.
- UN Model Regulations on the Transport of Dangerous Goods: Packing Instruction P903, or Special Provision 188, as applicable.
- UN European Agreements (ADR/RID/ADN): Packing Instruction P903, or Special Provision 188, as applicable.
- Australian Dangerous Goods (ADG): Packing Instruction P903, or Special Provision 188, as applicable.

IMPORTANT: The proper classification, packaging, labeling, marking, and documentation requirements for shipping Lithium-ion batteries is dependent upon whether the particular batteries are:

- a.) Rated at 100 Watt-hours (Wh) or less; or
- b.) Rated at greater than 100Wh.

Generally, Lithium-ion batteries rated 100Wh or less are “excepted” from certain Class 9 DG requirements. Always check compliance of Lithium-ion battery consignments against the current regulations governing the chosen mode of transport. When in doubt, contact the carrier or other trained Dangerous Goods professional to confirm acceptability.

UN 38.3 BATTERY TRANSPORTATION TESTING:

Milwaukee rechargeable Lithium-ion batteries listed in Section 1 have passed the relevant transportation test requirements as described in the *UN Manual of Tests and Criteria*, Part III, section 38.3.

UN 38.3 Test Reports are maintained on file at the corporate headquarters of Milwaukee Electric Tool Corporation located at 13135 W. Lisbon Rd., Brookfield, WI, USA 53005.

SECTION 15: REGULATORY INFORMATION

GLOBAL INVENTORIES

TSCA: United States	See Sec. 14. Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
DSL: Canada	See Sec. 14. Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
ECL: Korea	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
PICCS: Philippines	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
ENCS: Japan	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
AICS: Australia	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
IECS: China	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.
EINECS: European Union	Compliant with, relevant transportation test requirements as described in the UN Manual of Tests & Criteria, Part III, Sub-section 38.3.

SARA 313 Information:

SARA Title III Section 313: This product does not contain regulated levels of any toxic chemical subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372.

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

This product does not contain regulated levels of any toxic chemical subject to the reporting requirements of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65)

WHMIS: Canadian Workplace

This product does not contain regulated levels of any toxic chemical subject to the reporting requirements

SECTION 16: OTHER INFORMATION

ABBREVIATIONS:

TSCA	Toxic Substance Control Act
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous
OSHA	Occupational Safety and Health
IARC/NTP	International Agency for Research on Cancer/National Toxicology Program
SARA	Superfund Amendments and Reauthorization Act of 1986
ACGIH	American Conference of Governmental Industrial Hygienists

NIOSH/MSHA National Institute for Occupational Safety Health/
Mine Safety and Health Administration
WHMIS Workplace Hazardous Materials Information System

Prepared by: Milwaukee Electric Tool Corporation

The batteries referenced herein are considered exempt articles and are not subject to the OSHA Hazard Communication Standard; therefore a SDS is not required. This sheet is being provided as a service to our customers.

The information and recommendations set forth are made in good faith and believed to be accurate as of the date of preparation. **MILWAUKEE ELECTRIC TOOL CORPORATION** makes no warranty, expressed or implied, regarding the accuracy of this data or the results to be obtained from the use thereto.

**Battery Test Summary
 Subsection 38.3
 Tests and Criteria
 - Milwaukee -**



1. Cell, Battery or Product manufacture

Techtronic Industries GmbH
 Max-Eyth-Straße 10
 71364 Winnenden
 Germany

Tel: +49 (0) 7195 12-0
 Website: www.ttigroup.com

2. Battery Transportation Information

Model Type	Item description	Battery mass (kg)	Wh rating	Test report #	Test report date
M28BX	Lithium-Ion battery	0,999	84	RZUN2016-3430	23.04.2017
M28B5	Lithium-Ion battery	1,037	140	RZUN2017-1458	18.07.2017
C18B, M18B	Lithium-Ion battery	0,492, 0,411	27	RZUN2018-1346	07.05.2018
M18B2	Lithium-Ion battery	0,428	36	RZUN2017-2129	13.12.2017
C18B, M18BX, MV18BX	Lithium-Ion battery	0,492, 0,717, 0,813	54	RZUN2018-1345	22.05.2018
M18HB3	Lithium-Ion battery	0,609	54	RZUN2019-0515	29.01.2019
M18B4	Lithium-Ion battery	0,715	72	RZUN2019-2403	03.07.2019
M18B5	Lithium-Ion battery	0,726	90	RZUN2019-4817	07.01.2020
M18HB5.5	Lithium-Ion battery	1,100	99	RZUN2018-3408	20.12.2018
M18B6	Lithium-Ion battery	0,752	108	RZUN2018-1420	18.06.2018
M18HB8	Lithium-Ion battery	1,086	144	RZUN2018-3407	06.01.2019
M18B9	Lithium-Ion battery	1,088	162	RZUN2018-1422	18.06.2018
M18HB12	Lithium-Ion battery	1,531	216	RZUN2017-2358	04.02.2018
C14B, M14B	Lithium-Ion battery	0,347, 0,345	22	RZUN2016-3423	06.04.2017
C14BX, M14BX	Lithium-Ion battery	0,621, 0,578	44	RZUN2016-3415	26.03.2017
C12B, M12B	Lithium-Ion battery	0,200, 0,179	18	RZUN2018-1402	12.07.2018
M12B2	Lithium-Ion battery	0,187	24	RZUN2018-1729	12.07.2018
M12B3	Lithium-Ion battery	0,190	36	RZUN2018-1419	18.06.2018
C12BX, M12BX	Lithium-Ion battery	0,405	36	RZUN2016-3422	28.03.2017
M12B4	Lithium-Ion battery	0,416	48	RZUN2017-2132	21.12.2017
M12B6	Lithium-Ion battery	0,423	72	RZUN2018-1418	18.06.2018
M4B2	Lithium-Ion battery	0,070	8	RZUN2017-2130	13.12.2017
L4B2	Lithium-Ion battery	0,070	10	RZUN2019-4815	01.07.2020
MXFCP203	Lithium-Ion battery	2,662	216	RZUN2018-1388	14.05.2018
MXFC406	Lithium-Ion battery	4,780	432	RZUN2018-1423	04.06.2018
M14B4	Lithium-Ion battery	0,580	56	RZUN2018-0120	18.01.2018
L4B3	Lithium-Ion battery	0,057	12	RZUN2019-3943	03.03.2020
M18B5-CR	Lithium-Ion battery	0,730	90	RZUN2021-1881	17.05.2021

TTI-EMEA Techtronic Industries GmbH Max-Eyth-Straße 10 71364 Winnenden, Germany Revision: 07 October 2024 Rev. No.: 11	Battery Test Summary Subsection 38.3 Tests and Criteria - Milwaukee -	
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Model Type	Item description	Battery mass (kg)	Wh rating	Test report #	Test report date
M12HB2.5	Lithium-Ion battery	0,194	30	RZUN2021-4077	19.11.2021
M12HB5	Lithium-Ion battery	0,423	60	RZUN2021-4076	19.11.2021
MXFXC608	Lithium-Ion battery	4,414	576	RZUN2023-1675	11.04.2023
MXFHD812	Lithium-Ion battery	6,012	864	RZUN2022-4358	21.11.2022
M18FB6	Lithium-Ion battery	0,936	108	RZUN2022-4440-M1	22.05.2022
M18FB8	Lithium-Ion battery	1,052	144	RZUN2024-3995	18.07.2024
M18FB12	Lithium-Ion battery	1,453	216	RZUN2024-3996	18.07.2024
<u>Description of cell or battery:</u> Secondary Li-Ion battery pack with plastic housing used in power tools and/or garden machinery.					
Reference to assembled battery testing, if applicable:		Reference to the revised edition of the Manual of Tests and Criteria used and to amendments, if any:		<u>For air transport only</u> Does the cell or battery comply with the 30% state of charge?	
not applicable		Revision 6 and 7, Amendment 1		Yes	

3. Test summary

Contact information test laboratory	Performed Tests		
Vkan Certification & Testing Co. Ltd Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou P. R. China. Tel.: 020 32293888 Fax: 020 32293889 E-Mail: office@cvc.org.cn Web: http://www.cvc.org.cn	38.3.4.1 --- T1	Altitude Simulation	Pass
	38.3.4.2 --- T2	Thermal Test	Pass
	38.3.4.3 --- T3	Vibration	Pass
	38.3.4.4 --- T4	Shock	Pass
	38.3.4.5 --- T5	External Short Circuit	Pass
	38.3.4.6 --- T6	Impact / Crush	Pass
	38.3.4.7 --- T7	Overcharge	Pass
	38.3.4.8 --- T8	Forced Discharge	Pass

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4. Product Classification for Transport (UN)

UN CLASSIFICATION	PROPER SHIPPING NAME
UN 3480	Lithium-Ion batteries

Document creation date 06.10.2023	This document remains valid as no changes, modification, or additions are made to the model(s) described in this document, after transported from a Manufacture Techtronic Industries GmbH facility. The model(s) has (have) been classified according to the applicable transport regulations and the UN Manual of Tests and Criteria as of the date of the certification. The model(s) must packaged, labeled and documented according to country and international regulations for transportation.
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5. Responsible person



i.A. Thomas Henkelmann
 Director Quality, Regulatory and Sustainability EMEA
 Techtronic Industries GmbH

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